



# Technical Committee

November, 2016

Las Vegas, NV



JIGS are ordered for the 2016  
Toyota Camry from Celette.





The pulling arm is moved to the repair stall.







The technician moves the rented  
fixture box to his stall that was in the  
parts department





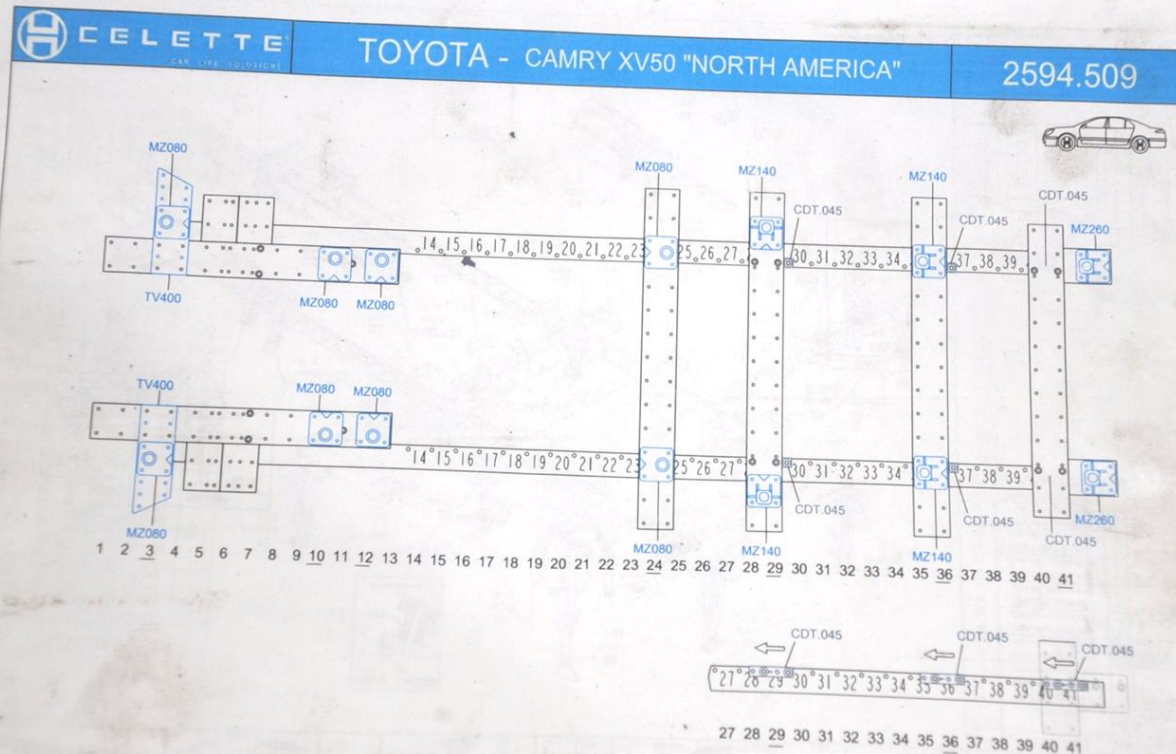
The rented fixtures are moved to the technician's stall.





# Note the numerical location of front beams and the 4 cross beams

Atenção!  
Leia as instruções de utilização antes da montagem - Instale as peças e parafusos corretamente.  
Assim evita avarias no aparelho.







The Celette Bench has a numerical number stamped into tread of the bench for location of the cross beam for the particular car that is being repaired.





The technician has moved the front beams to their correct position for the 2016 Toyota Camry as outlined in the Celette speciation sheet that that is included with the jigs.





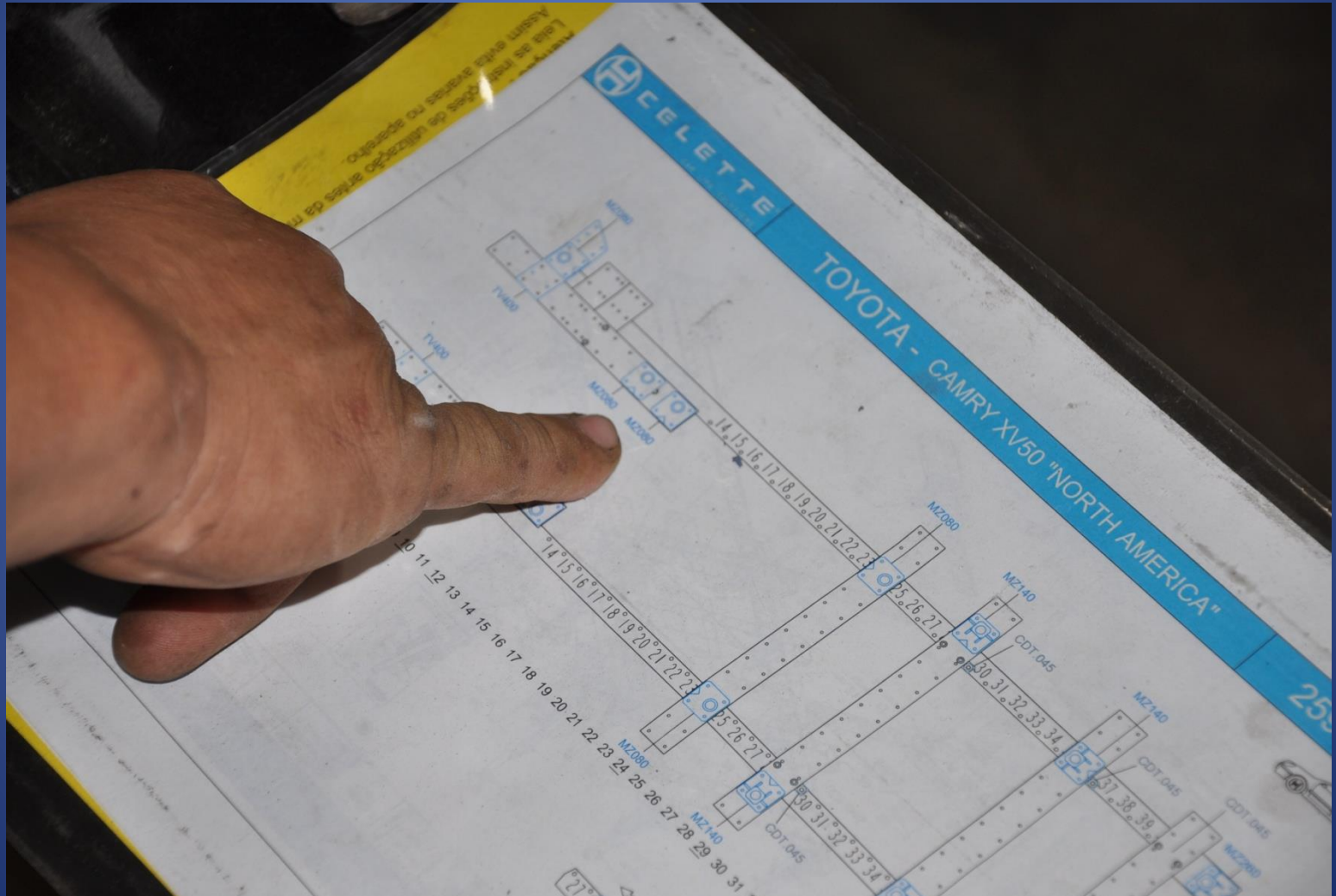


Cross beam is placed on the bench  
at its designated position.

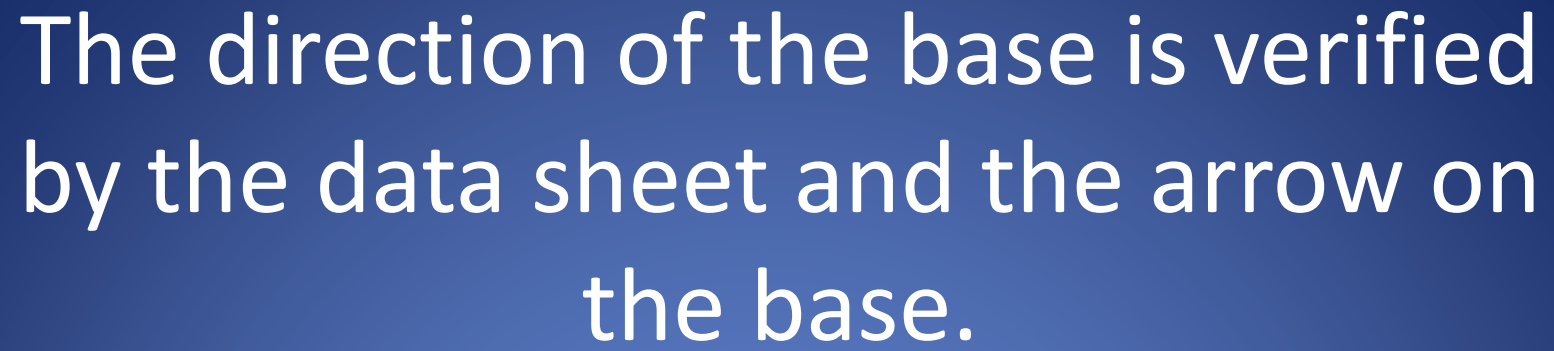




# Location of each specified base is located and placed on the bench





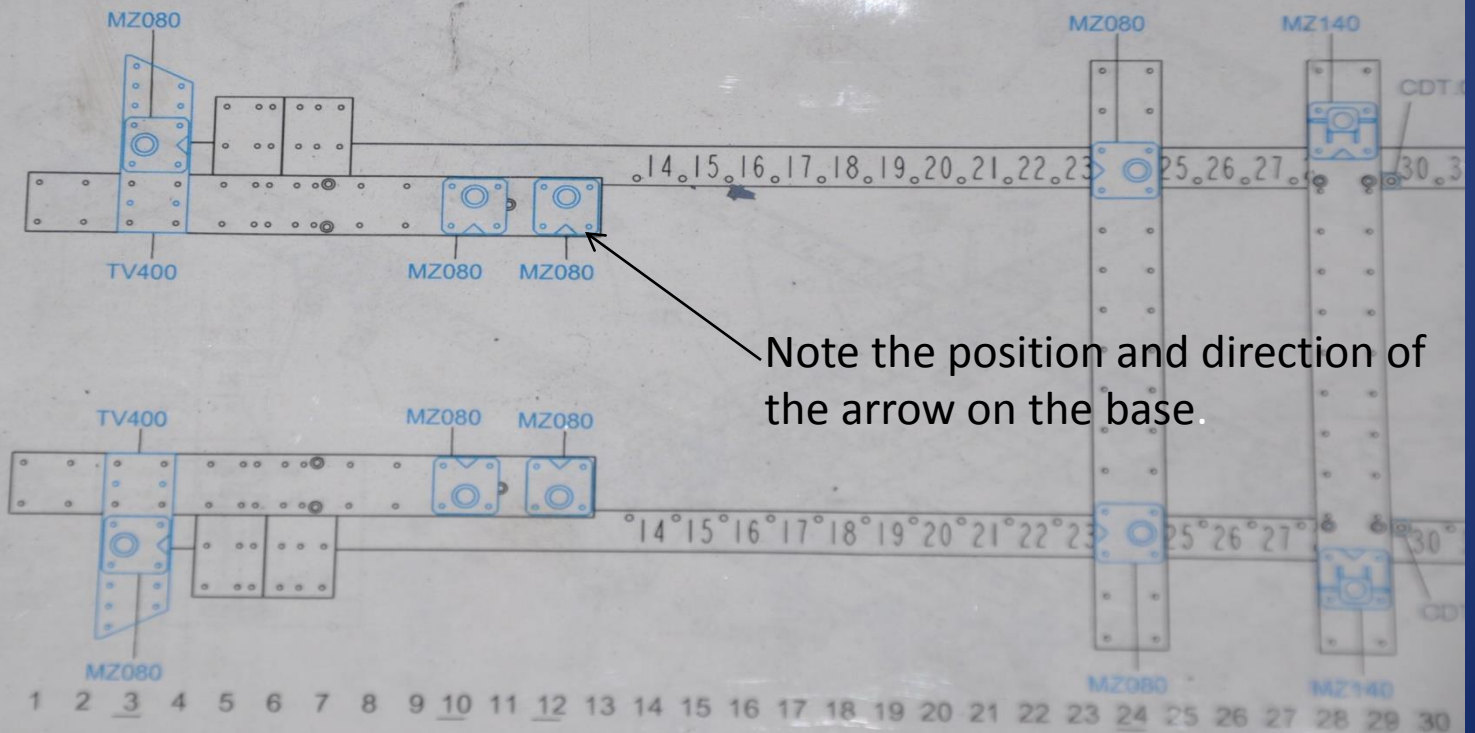






CELETTE  
CAR LIFE SOLUTIONS

TOTOTA - CAMRY XV50 "NORTH AME





The bases are then secured to the tread with bolts.







A side arm is installed as per the data sheet on the front beams.







All of the bases have been installed  
on the bench.





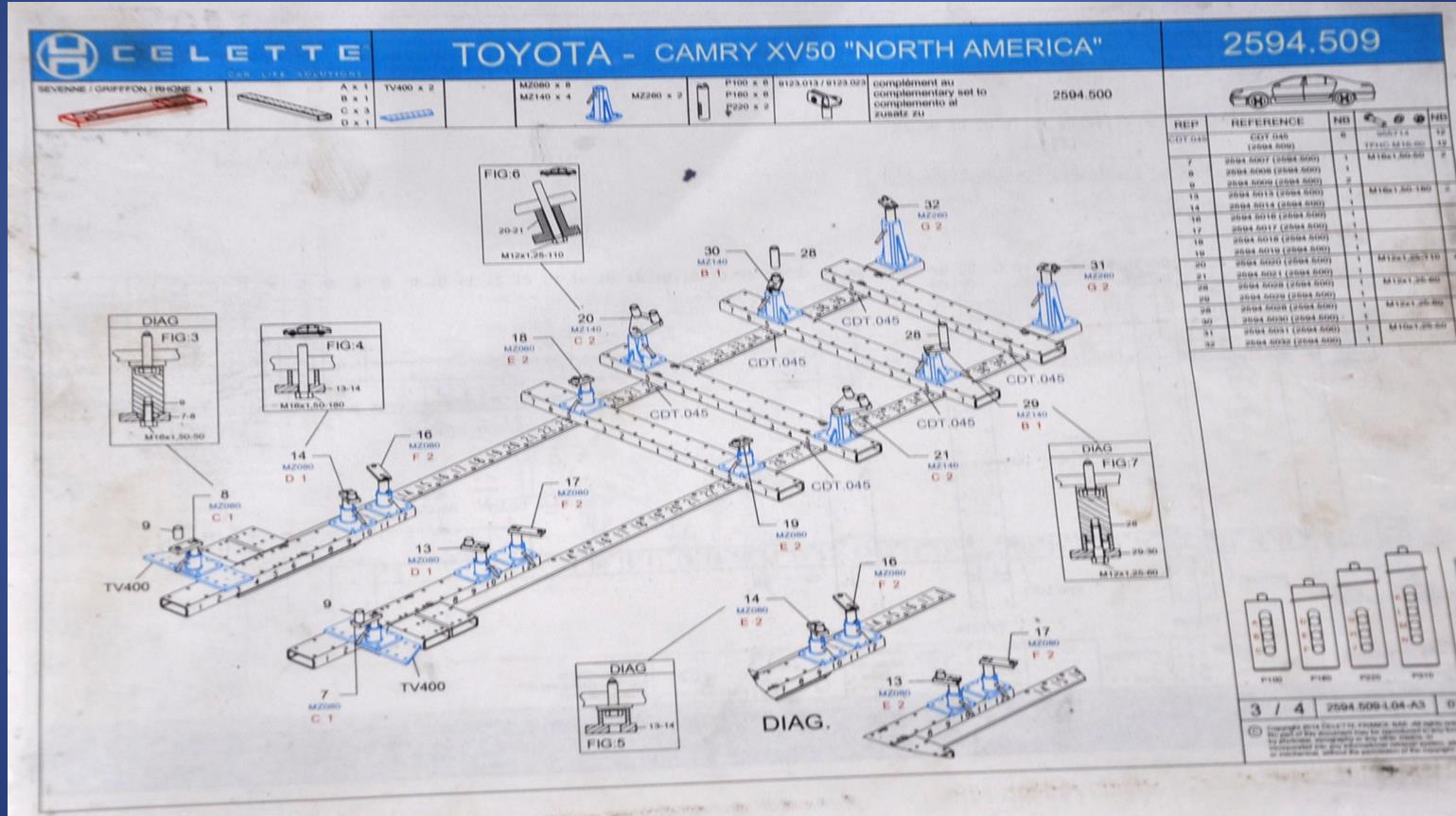
All the bolts are tightened and torqued on base mounts.







# The jig diagram is reviewed







All of the jigs are removed from the box and they are paired up.





The complete set of jigs is laid out.







The base extensions are removed according to the specification sheet.







The base extensions are attached to the jigs.





The bench is set up and it is moved to the hoist in order to mount the vehicle on it







# The Damaged vehicle is raised in order to load it on the Celette Bench





Bench is moved underneath the vehicle.



Note: The muffler will need to be removed to accommodate the last passenger fixture





All of the lower plastic shields along with the emergency brake cables are removed and/or loosened.





The vehicle is lowered on to the Celette Bench. The operation took 2 technicians.







Mounted vehicle is ready to be moved back to the technicians work stall.





The vehicle is moved with the help of two additional technicians.







After all repairs have been completed, the vehicle is moved back to the hoist.





All the fixtures are disassembled, checked for inventory and boxed.







JIGs and fixtures are returned to the parts department for shipping back to Celette.





A special thanks to Bastin of Celette,  
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owner of Marian Autobody and a  
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his repair team.