Best Practices Using Glue-on Tabs



* Move equipment to the vehicle.
* Plug in glue gun and heat gun.
* Determine glue tab(s) that will be used.
* Clean the area with a good wax and grease remover.
* Clean the tab(s) with 90 percent or greater isopropyl alcohol.
* Heat the tab(s) with heat gun (90-100 degrees Fahrenheit).
* Use repair lamp to determine extent of the damage. (Note high and low spots.)
* Clean repair area with 90 percent or stronger isopropyl alcohol.
* Heat panel to 120-140 degrees Fahrenheit with heat gun, and monitor.
* Apply glue to the tab(s) and press into the panel that will be repaired. Use a moderate amount of pressure. Remember to restore body lines first.
* Select the appropriate pulling device.
* Pulling can begin after panel has cooled to 80 degrees Fahrenheit.
* Attach puller (various models to fit) to the tab and pull with a light upward pressure. (Don’t try and pull entire dent at once. Use small incremental steps.)
* Use a slapper or ding hammer to knock down high spots.
* Continue until dent has been removed.
* Apply isopropyl alcohol to the tab to remove.
* Clean up any additional glue with isopropyl alchohol.