

Bulletin #: C-2-0912-0024		<input checked="" type="checkbox"/> Take Note	<input type="checkbox"/> Take Action
<input type="checkbox"/> Retail Operator	<input type="checkbox"/> Sales Pre-Owned	<input checked="" type="checkbox"/> Business Manager	<input checked="" type="checkbox"/> Parts & Accessories
<input checked="" type="checkbox"/> General Manager	<input type="checkbox"/> Sales New Car	<input type="checkbox"/> Service	<input type="checkbox"/> Administration
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Date: 09/12/2024		Supersedes: --	



STRUCTURAL STEEL PARTS RESTRICTIONS

TAKE NOTE

Due to complexity of repair and the requirement of highly specialized tools, training, & repair procedures, BMW of North America restricts the provision of certain structural carbon fiber, aluminum, and [newly expanded structural steel parts](#) to those collision centers that successfully complete specific training requirements and who possess the required tooling pertaining to the repair. **Structural steel parts restrictions will launch on October 1st, 2024.**

MORE DETAILS

Repairs involving the steel structure and in vehicles with intelligent lightweight construction technology (comprising of high-strength steel, aluminum, carbon, or a material mix) require highly specialized training and tooling. As a result, BMW of North America will be restricting certain structural steel parts to ensure the correct repair process is followed.

Ordering restricted parts

The restricted part ordering process was updated on March 1st, 2024. All collision centers can request the provision of restricted parts via the "DEKRA iQC Live" Platform at <https://bmw-partsrestrictions.dekraqc.com>.

For more information, please refer to BMW bulletin # C-00-0226-0015 "Restricted Structural Body Parts Ordering Process Update".

Note: The ordering process of all non-restricted BMW parts remains the same and is not handled via the DEKRA iQC Live Platform.

BMW Group Body & Paint training requirements

Structural steel repairs		
Course Code	Course Name	Notes
ST2121	Intro to BMW Group Technical Training	E-Learning
ST1801	Workshop Technology I	Instructor-led
SB060	Steel Structural Repair	Instructor-led

Take note: ST2121 & ST1801 are prerequisites of SB060, and may be completed directly or by EQVs (equivalency). Please refer to the trainee's BMW Group University transcript to confirm the completion or EQV status.

Tooling requirements*

Structural steel repairs		
Part Number	Part Name	Notes
Non-BMW tool	Approved Frame Bench	Celette, Car-O-Liner, Car Bench
Non-BMW tool	Approved Spot Welder	See current approved units in tool guide*
81 49 2 213 059 <u>or</u> non-BMW tool	K1 adhesive cartridge gun	Must be non -compressed-air-driven
81 43 5 A5C 138 <u>or</u> non-BMW tool	K5 adhesive cartridge gun	Must fit the K5 cartridge tubes

Take note: The supplied BMW tool part numbers are highly recommended. A supplier-provided tool is accepted as an alternative considering there are no mechanical variations compared to the requirement.

*The tool guide can be found in the "FAQ" section of the iQC Live Platform at <https://bmw-partsrestrictions.dekraqc.com>

Restricted part number reference list

Due to the dynamic nature of restricted part numbers & supersessions, the most up-to-date list of restricted parts can be found on the home page of the DEKRA iQC Live ordering platform under the "FAQ" section. It is accessible prior to logging in at <https://bmw-partsrestrictions.dekraqc.com>

MORE QUESTIONS?

In case of further questions or comments, please feel free to contact us at partsrestrictions@bmwna.com or:

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